5S Master Plan FY 2013

			Activities			2013													2014									
No.		,		PIC	\A/1	Mar w2 w3	2 14/4	Apr	May		Jun) W/4	\\\/1 \	Jul		Aug	Sep		Oct	\\\\\	No		Dec 4 W1 W2 W3 W4	Jan wı wa wa v	\\\\\	Fe	eb	Mar
	Apply for Thailand 5S	0.1	Application	TPA	AAT	vvZ VV3	۷۷4 ر	VV1 VV2 VV3 VV4	W1 W2 W3 W4 → 15	AAT A	v∠ VV3	vv4	AAT /	vv∠ VV	13 VV4	vv1 vv2 vV3 VV4	VV1 VV2 W3 W4	AAT AA	∠ VV3	vv-t (VV	1 VVZ	VV S VV	T VV1 VV2 VV3 VV4	VVI VVZ VV3	vv-t VV	ı VVZ	AN O AN	T VV1 VV2 VV3 VV4
	Award			TPA									10	10-12	9													
		0.3	1st Audit & Annoucement	TPA												1-16 27												
	=			TPA													17-30	3										
	=			TPA																		21-22						
1	Set up additional 5S			5S committee		13																						
	committee	1.2	Nominate 5S committee	Top management		22	,																					
	=		(ACG 1, OEFG 2, OIFG 2) 5S committee training	of each group QMS			25-29	5																				
2	5S monthly audit		Set 5S audit itinerary	QMS		13	23-29	10	15	1	12			10		14	11		16		13		11	15		12		12
	-		5S audit	5S committee		13	25-29	22-26	27-31			24-28		10	25-31	26-30				25-31	13	25-			27-31	12	24-2	
			Submit the audit result				23-29	5	6	5		24-20	5		25-31	2	5	1		23-31		25-	3	6	4		24-2	4
	=	2.3	Report 5S score	5S committee							15			10		14		1	16		13			15	- -	12		1
3	5S committee monthly		Inform meeting date	QMS				5	5	5	.5		5	10		5	5	1	10	5			3	6	5			5
ا ا	meeting -		-	QMS 55 Committee		-			15		12	++		10	+	14		1	16	- -	13		11	15	- 5	12	+	12
	•		5S committee meeting	5S Committee				10									11		16									
4	Set up new 5S committee		Report the minute of meeting	QMS Top management				11	16	1	13	+		11		15	12		17		14		12	16		13		13
4			Nominate 5S committee	of each group													< → 30											
			5S committee training	5S Committee												26	30											
Ŀ	Award the 5S activities		Announce 5S committee	VP				40										1	4.5									
5	Revise 5S Standard		Announce 5S award	QMS				10											16	25								
			5S award ceremony	VP				26												25								
			Promote the winner	QMS				29												28								
6			Review 5S Standard	QMS				5																				
l			Revise 5S Standard	QMS				10																				
			Approve 5S Standard	5S Committee				10																				
	=		Set 5S Standard by area	5S Committee					2					_														
	Set up Quality and 5S week		Implement 5S Standard	5S Committee					31			*Sta	rt auc	dit														
7			Explain activities to committee	QMS				10																				
		7.2	Conclude activities of 5S Week	5S committee					15																			
			Prepare material	5S committee					15 <						> 30													
			Promote Quality and 5S week	5S committee						3 <					> 30													
				5S committee												13-16												
	Set up big cleaning day		Report the result of activites	QMS				4.5			+	+				26					+				-			
8	5S Awareness Activities			QMS				10			+	+																
			Conclude activities of big cleaning day	5S committee					15		+	+	+		-													
				5S committee						3	+	2-	+															
				5S committee							+	27																
			Report the result of activites	QMS							\perp	+	3							-	+				-			
9			5S Knowledge poster	QMS				1	2	3	+	+	1			1	2	1			.		2	6	3	3		3
<u> </u>	Field trip for new		5S Quiz Competition	QMS		\perp					\perp	+	1	l-19	\perp					\perp	1-22				-		\perp	3-21
10	Field trip for new committee			QMS							\perp	+	\downarrow		-	1-19					\perp				_		\perp	
	5S Committee Self- Evaluation		Submit official letter for visiting	QMS		\perp					\perp	+	\dashv		\perp	23				\perp					-		\perp	
				5S committee							\perp	+	\downarrow		-	26					\perp						\perp	
<u> </u>				5S committee							\perp						16-27								_			
11			Set criteria of evaluation	QMS							\perp					23									_			
				QMS							\perp	$\perp \downarrow$					11								\perp		\perp	
				5S committee							\perp		\perp		_		27											
		12.4	Summary Report	QMS															16									