


























































































































































































OSM : Operator Skill Matrix (ตารางแสดงความสามารถของพนักงาน)

Part Name	TF-06
Model	SUV
Process Name	Casting (4W)
Issued Date	Feb 14, 2011
Review Date	1st issued

 สามารถทำงานได้ด้วยตัวเอง	 ต้องอธิบายงานในจุดที่สำคัญ	 ไม่สามารถทำงานได้
 ให้ค่าปรึกษาเล็กน้อย	 ต้องอธิบายงานและกำกับดูแลจากผู้ชำนาญงาน	

Item	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	Note	ผังการไหล หรือ รูปภาพประกอบ	
Process Name	การตั้งค่าอุณหภูมิเตาหลอม	การปรับ Gas	การตั้ง Mould	การเช็คอุณหภูมิ Mould	การอ่านผล Test Spectro																
1	Mr. Taksina C.																			ห้ามตั้ง Mould เอง	
2	MR. Abhisitree W.																			สามารถสอนงานได้	
3																					
4																					
5																					
6																					
7																					
8																					
9																					
10																					

Reported By	
Checked By	
Approved By	